

Solid carbide reamers

Tool type	Version	Ø-range (mm)	Tolerance	Helix angle / direction of helix	Number of teeth	Through coolant	Shank	Hole type	Page(s)
UN	RA	Solid carbide reamers for through holes							
W0602	Similar to DIN 212	0,98 - 12,03	H7	$\lambda_s = -7^\circ$ Left-hand	3 - 6		HA		8-10
UN	HSC RA	Solid carbide HSC reamers for through holes							
W0606	Factory standard	3,97 - 20,00	H7	$\lambda_s = -7^\circ$ Left-hand	6		HA		12
H	RA	Solid carbide reamers for blind holes							
W0603	Similar to DIN 212	2,97 - 12,03	H7	$\lambda_s = 0^\circ$ straight	4 - 6		HA		14
UN	HSC RA	Solid carbide HSC reamers for blind holes							
W0607	Factory standard	3,97 - 20,00	H7	$\lambda_s = 0^\circ$ straight	6		HA		16